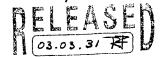
32

DART AEROSPACE LTD	Work Order:	19376		
Description: Bearpaw Kit (19" x 16")	Part Number:	K10007		
Dwg: D2435 Rev. E1	Qty:	10		
		Page 1 of 1		

Step		Procedure	Ву	Date	Qty
1	DC	Issue Traveler Note: (1) K10007 Kit consists of Qty (2) D2435 Dwg not required	18	03,07.07	10
2	DC	Photocopy bluefile: K10007	Suc	03.07.16	10
3	GA ,	Cut 2 blanks per K10007 Kit Cut blank: 16.00" x 20.00" x 1.00" thick Material: Black UHMW 1" (MUHMWB10) Identify as D2435	S	Elosbi	10
4	MV	Inspect material for defects or damage prior to machining	1	DW///	10
5	MV	Machine as per Folio D2435 and Dwg D2435		0308/11	10
6	QC2	Inspect parts as they come of the CNC machine	3/	02/20/11	1/
7	MV	Deburr	1	11/2/11	17)
8	QC8 & 5	Second inspection	7	03.08.13	10
9	KP	Pick: Packing Kit (Note: D2435 is not on the BOM, but is in as material from step 3) Qty Part Number 4 Description 7 Batch 7 4 D2182B050 Rubber Cushion 8 B1994 8 D2274 Radius Block 8 B1990 2 D2435 Bearpaw 61937 B1937 4 D2438 Clamp 8149 B1539 8 D2529 Washer 81434 B1539 8 AN4-15A Bolt 713431 B0lt 713431 M12492 16 AN960JD416 Washer 713356 Nut (or -4) 713636 M12490 2 QS200M44S Clamp M13043 M0103 M13636 Clamp M13043 M0103 M13636 1 Paperwork package from Step 2 Description 84	Q	80070	
10	QC4	Inspect Kit for 100% Completeness on the W/O	u	030825	10
11	PK	Identify and pack for shipping as per PPP K10007	0	03-08:26	10
12	AC		540	63-68-27	10
13	DC	Cost / part 1/2, o G Close W/O 122, 44 Inspect Level 21	À	03.08.27	

Rev Date		Change	Revised By	Approved		
Α	99.12.17	K10007 created for Bear paw kit (MPP 2000)	EC			
В	01.03.21	Added OH-58 paperwork (MPP 2092)	EC			
С	01.11.08	Revised Step 3 and Added Level 21	SM	1		
D	03.03.26	Reformat; Incorporated D2435	KJ/RF	0/2		

BB 03.08.28 BB



Dart Aerospace Ltd

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Work WORK ORDER CHANGES									
Order: DATE STEP		PROC	EDURE CHA	NGE	Ву			Approval Manuf /	Approval QC Inspector
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DATE	STEP	Description of NC		Corrective Action		Verification		Approval	Approval QC Inspector
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NOTE: Date	e & initial all entri	ies		QA: N/C CI	osed:		Date:	ग	

Job Costing Report

Dart Aerospace Ltd. Hawkesbury

Jul 07, 2003

11:38 am

Work Order No : 0019376

Project Name : *K10007 Department Code:
Project For : WK332 Burden Flags : NNNNNNN
Work Order Type : Main WO Status : Open
Main WO Number : Invoice State : Not Invoiced
House Part Number : *K10007 Invoice Date :
Description : Bearpaw Kit 19" x 16" Invoice Number :
Manufactured : Yes Invoice Amount : 0.00 Project Name : *K10007
Project For : WK332

Work Order Type : Main Main WO Number : House Part Number: *K10007

Amount Req'd: 10
Amount Done: 0
Start Date: 07-07-03

Est Finish Date : 08-06-03

Act Finish Date : Drawings Reqd : No

OE Value : 0.00

Est Margin : 0.000% Actual Margin : 0.000%

Order Entry No :

Ok for Approval : Approval Rec'd : \$0 Posted to Finished Goods

Estimated Actual Var. % Posted To Post ______ 0.00 Burden

Total Cost Margin

Selling Cost :

Actual 0.00 Estimated Labour Hrs/Amount Done : 0.00 Profits/(Loss) : 0.00 0.00



Dart Aerospace, Ltd 1270 Aberdeen Street Hawksbury, Ontario K6A 1K7

K6A 1K7 Tel: (613) 632-3336 Fax: (613) 632-4443

Supplier Code: ____ Sheet __ of ___

INSPECTION CHECKLIST

PART	NO.:	735			PHY. C	HANGE	:		
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		1937	16						
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